



- NOTES:**
1. AAR APPROVAL # E-182114.
 2. UNDERSIDE OF DOME HAS A SATIN FINISH.

E	WEB	4-4-19	REMOVED QAP4A-1 NOTE; Q-2.15.7 WAS QAP4C-1; D-008 WAS DSS 12; ADDED D-005 NOTE; AAR # WAS E-089005
D	RJP	11-17-17	HINGE WELD WAS 3/8"; ADDED GRIND FLUSH TO NIPPLE WELD; ADDED NOTES 6 & 7; ADDED "SALCO" TO ENGRAVING
C	RJP	3-21-17	TMCDR20642 WAS TMCR206S6 & TMCD20H075S6SF; A29293 WAS A14392; 2X .13 WAS 2X .125; 4.00 +.00/-.06 WAS 4.00; REMOVED QAP5A-1 NOTE, 4X (11 61/64), & 4X .38; ADDED LOT CONTROL NOTE, 4X .55, & 4X (3/4); UPDATED WELD NOTE
B	JG	1-15-16	REPLACED TMCHS4TR W/ B41297, UPDATED NOTES
A	DGP	02-25-13	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	DGP	SALCO PRODUCTS, INC. PART NAME: MANWAY COVER 20" 6-BOLT					
	CHECKED BY:	CHL						
	PROTOTYPE BY:	DGP	MATERIAL:	316L SS				
	PROTOTYPE DATE:	3/23/2010	PROJECT #:	130222	SHEET #:	1 OF 1	SCALE:	2:3
	APPROVED FOR PRODUCTION BY:	DGP	DRAWING #:	E35443	PART #:	TMC20642		
	PRODUCTION DATE:	2/25/2013						

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